

# PCM710 Intelligent Pressure Switch

#### **Features**

- High precision
- Adjustable response time
- NPN, PNP compatible, free switching
- Button operation, shortcut button for one-click zero calibration, fast unit switching
- OLED shows the current pressure
- LED for node action, easy to observe

### **Applications and industries**

- Hydropower
- Chemical industry
- City water supply
- Scientific research
- Accurate measurement and control of pressure of fluids

#### Notes:

- 1 Do not touch the diaphragm with hard objects, which may cause damage to the diaphragm.
- 2 Please read the Instruction Manual of the product carefully before installation and check the relevant information of the product.
- 3 Strictly follow the wiring method for wiring, otherwise it may cause product damage or other potential faults.
- 4 Misuse of the product may cause danger or personal injury.



#### **Product overview**

PCM710 Intelligent Pressure Switch is an intelligent pressure measurement & control product which integrates pressure measurement, display, output and control. This product is in full-electronic structure. The piezoresistive silicon pressure sensor is adopted in the front end. The output signal is processed by the amplifier with high precision and low temperature drift, and then sent into high precision A/D converter. Through arithmetic processing by microprocessor, the output signal is displayed on site with 2-way switch quantity and  $4 \sim 20 \text{mA}$  analog quantity, accomplishing the measurement and control for the control system pressure.

This intelligent digital pressure controller has advantages of flexible use, simple operation, easy commissioning and high safety and reliability. It is widely used in hydropower, tap water, petroleum, chemical, mechanical, hydraulic and other industries for the measurement, display and control of pressure of fluid media.

#### Notes:

- 1 Do not misuse documentation.
- 2 The information presented in this product sheet is for reference only. Do not use this document as a product installation guide.
- 3 Complete installation, operation, and maintenance information is provided in the instructions of the product.
- 4 Misuse of the product may cause danger or personal injury.

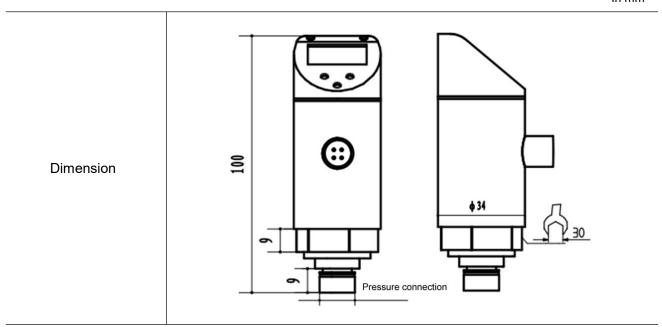
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Performance parameters			
Pressure range	0∼10kPa60MPa		
Overload capability	150~300%FS		
Accuracy	±0.2%FS, ±0.5%FS		
Power supply	12 $\sim$ 30V, 24V recommended		
Display mode	OLED display of 4 digits		
Output mode	2-way switch quantity, NPN and PNP compatible + 4~20mA		
Load capacity	≤24V 1.2A		
Power consumption	≤15mA		
Operating temp.	-25℃~80℃		
Storage temp.	-40℃~100℃		
Response time	≤20ms		
Insulation	100MΩ/250VDC		
Protection grade	IP65		
Structural performance parameters			
Housing material	304		
Medium compatibility	Liquid contacting diaphragm 316L, pressure port 304		

# **Outline dimension**

In mm



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WILL Sensor					
Wring method					
M12×1	Wiring definition	Wiring diagram			
	1: VCC (Supply +) 2: SP2 (Switch 2) 3: GND (Supply -) 4: SP1 (Switch 1) 5: 4~20mA	PCM710  PNP output wiring diagram  PNP output wiring diagram  NPN output wiring diagram			

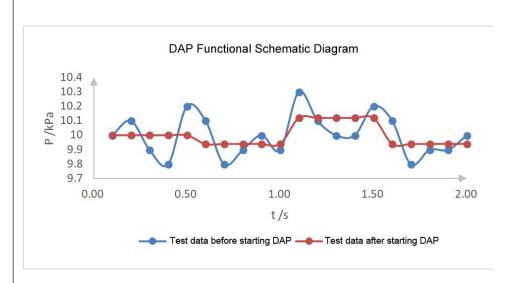
# Signal interference suppression

#### DAP

#### damping mechanism:

As the switch action determination basis, the current pressure measurement value sampling frequency is programmable. When DAP starts, the pressure sampling data will be the average pressure value over a period of time.

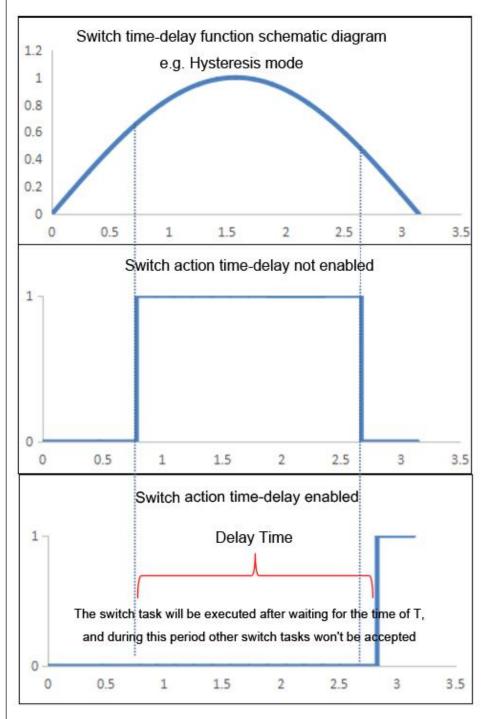
The low sampling frequency can effectively restrain the high frequency pressure signal noise.





# Switch action time-delay mechanism:

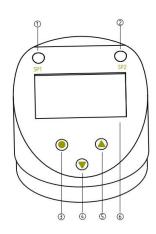
When the pressure switch captures a switch action task, the user can select adopt the to instantaneous switch action or the subsequent action after the delayed t/s. During the delayed time, the pressure switch doesn't respond to any switch operation, so as to avoid repeated switch actions.





#### Fast operating mode

When the system is under the normally displayed pressure, the functions of fast zero point correction and fast unit switchover can be realized by pressing [▲]/[▼].



Operating instructions for the keys

- · When the pressure is displayed normally
- ③ [●] Short-press to call out the menu interface
- ④ [▼] Long-press the fast zero point correction
- ⑤ [▲] Short-press the fast unit switchover
- · When entering the menu interface
  - [●] OK/Exit

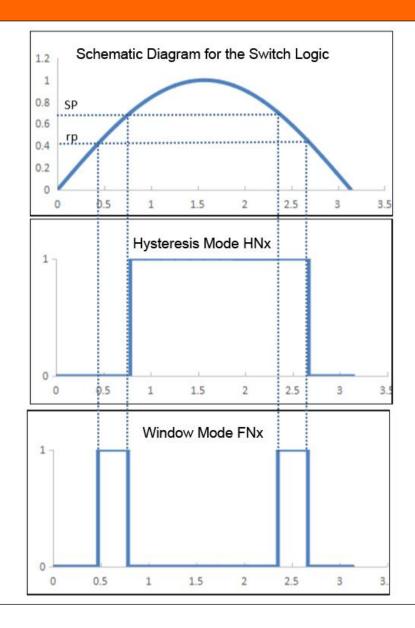
Long-press  $[\blacktriangle][\blacktriangledown]$  to edit the data

### **Switch action characteristics**

Supporting two kinds of switching modes:

- 1. Hysteresis mode
- 2. Window mode

Normally open/Normally closed options

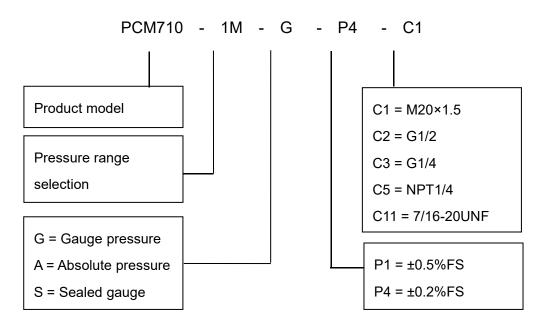


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Pressure range selection					
Pressure range code	Pressure reference	Pressure range	Overpressure % FS	Burst pressure %FS	
10k	G	0~10kPa	300	600	
35k	G	0~35kPa	300	600	
70k	G	0~70kPa	300	600	
100k	G, A	0~100kPa	200	500	
250k	G, A	0~250kPa	200	500	
400k	G, A	0~400kPa	200	500	
600k	G, A	0~600kPa	200	500	
1.0M	G, A	0~1.0MPa	200	500	
2.5M	G, S	0~2.5MPa	200	500	
6M	S	0∼6MPa	200	400	
10M	S	0~10MPa	200	400	
16M	S	0~16MPa	200	400	
25M	S	0~25MPa	150	300	
40M	S	0~40MPa	150	300	
60M	S	0~60MPa	150	300	

#### How to order



Example: PCM710-1MGP4C1

Refer to PCM710 Pressure Switch, with pressure range 1MPa, gauge pressure, accuracy  $\pm 0.2\%$ FS, and pressure connection M20×1.5.

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Accessory				
Name	Specifications			
M12×1 female with wire	M12×1 female 5-pin with wire 2m			

# **Ordering tips**

- 1. Please ensure the compatibility between the measured medium and the contacting part of the product when placing an order.
- 2. If there are special requirements for the product appearance or performance parameter, our company can provide customization.

Wotian reserves the right to make any change in this publication without notice. The information provided is believed to be accurate and reliable as of this product sheet.

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